



**WAUSAU**

WINDOW AND WALL  
SYSTEMS

Test Unit Elevations

Architectural Windows

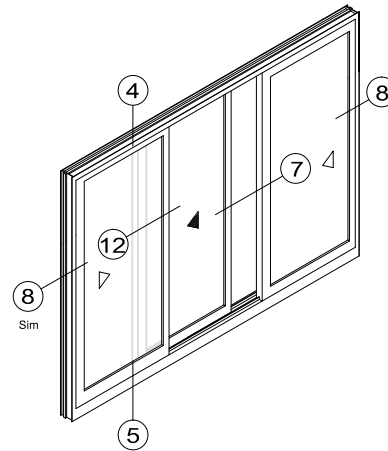
4100i-HS Double Slide and Fixed Series

Elevations Viewed From The Exterior

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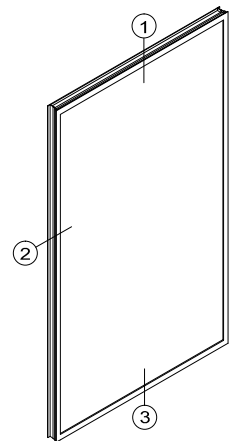
**AAMA Test Configurations** (shown)

Architectural AW Class

For air, water, cycling and structural

Fixed Frame Size	59" x 98"	Fixed	1500 mm x 2500 mm
Horizontal Slider Size	98" x 79"	Type B	2500 mm x 2000 mm

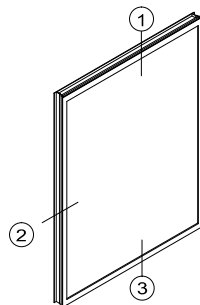
**AAMA**



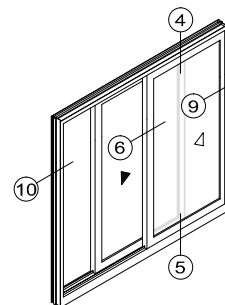
**NFRC 100 Thermal Test Configurations** (shown)

For U-Factor, SHGC and CR

Fixed Frame Size	47" x 59"	1200 mm x 1500 mm
Horizontal Slider Size	59" x 47"	1500 mm x 1200 mm



**NFRC**



**4100i-HS**

Contact A Wausau Representative For Other Possible Configurations.



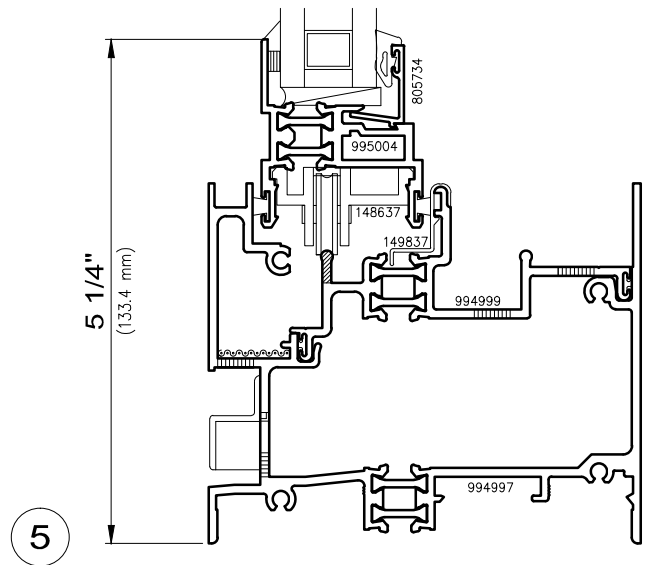
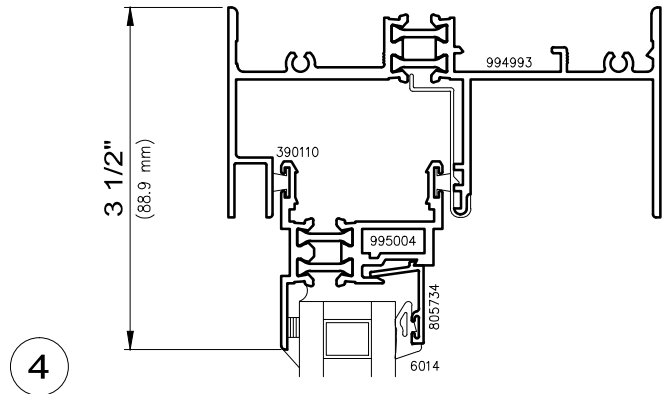
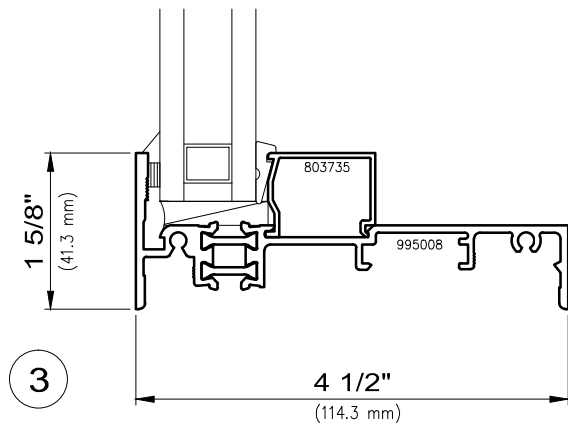
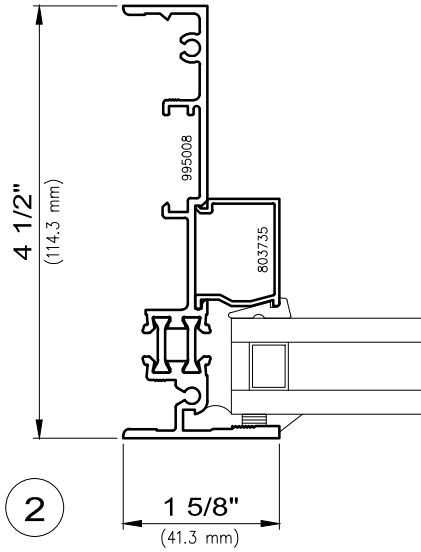
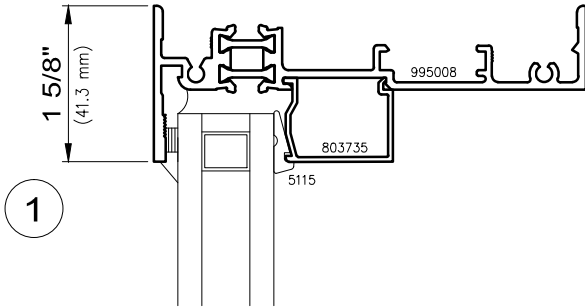
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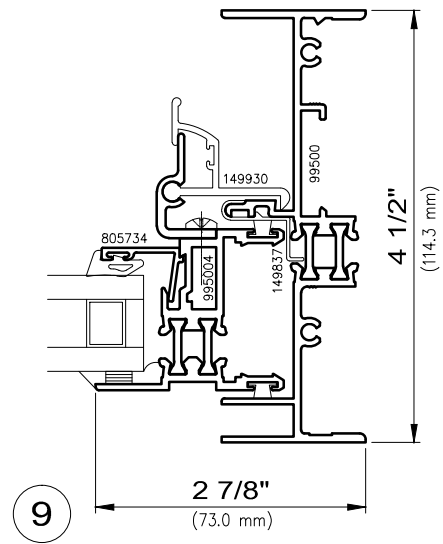
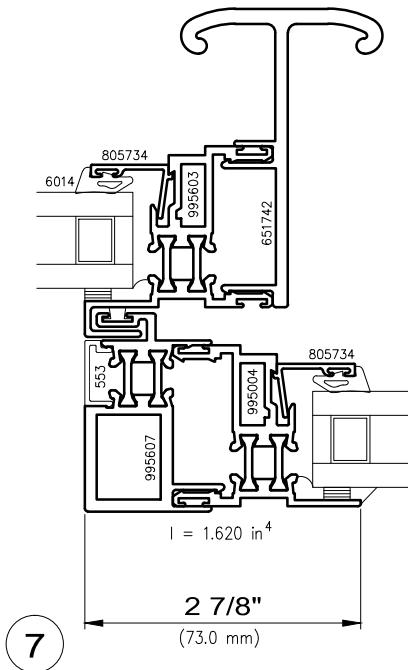
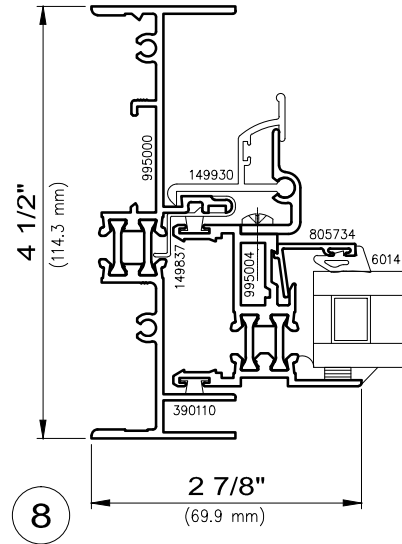
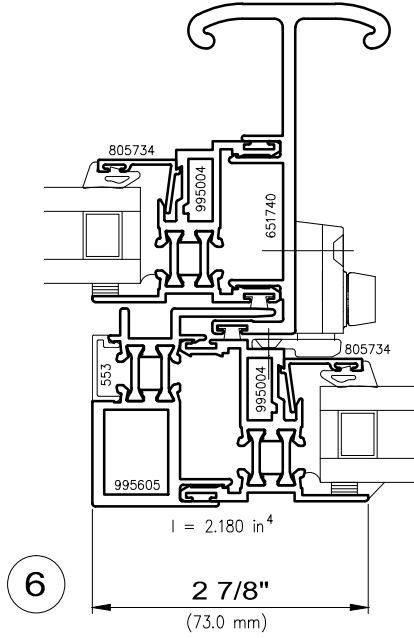
WINDOW AND WALL  
SYSTEMS

Sliding and Fixed Details

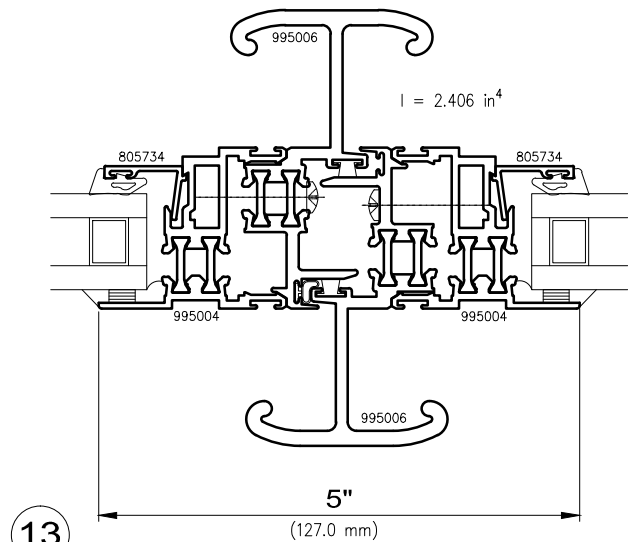
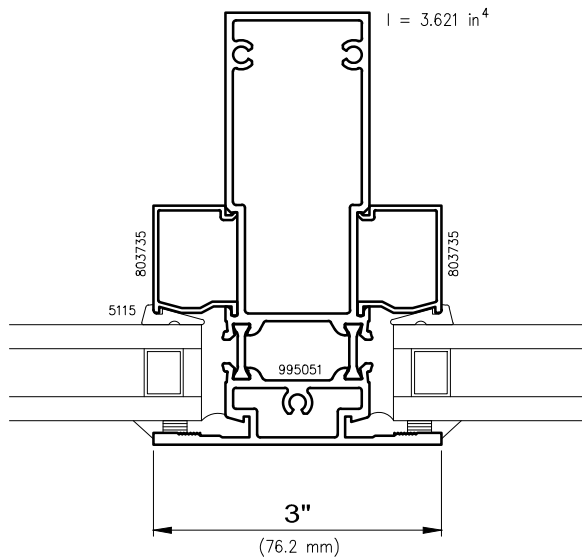
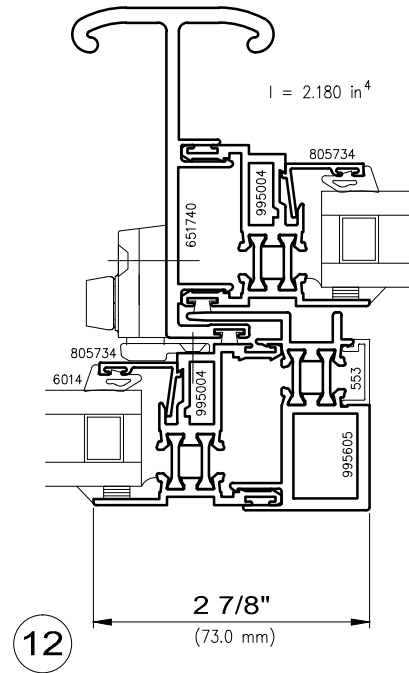
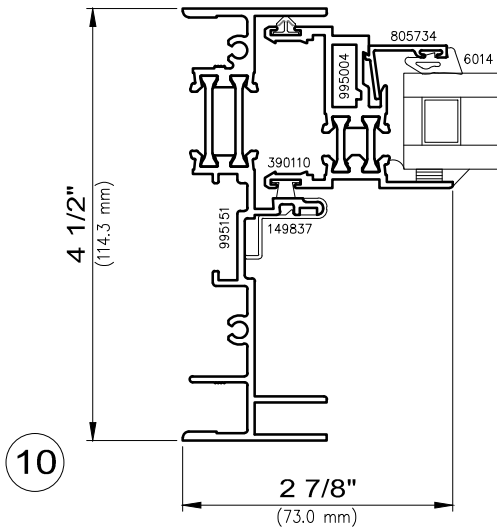
Architectural Windows

4100i-HS Series



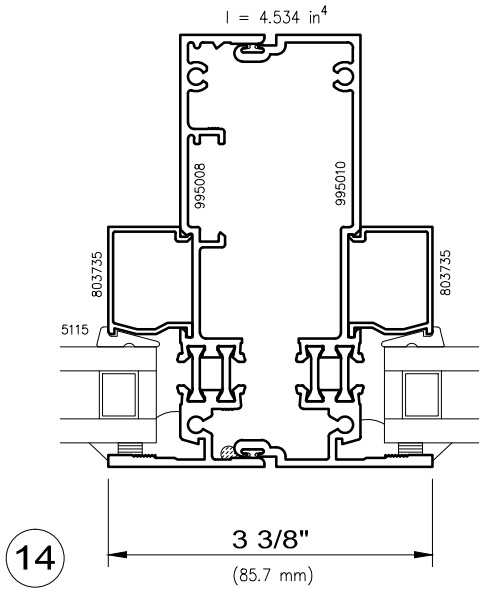


I-values indicated are for frame members only.  
Thermal barrier shear reduction of 10% included.

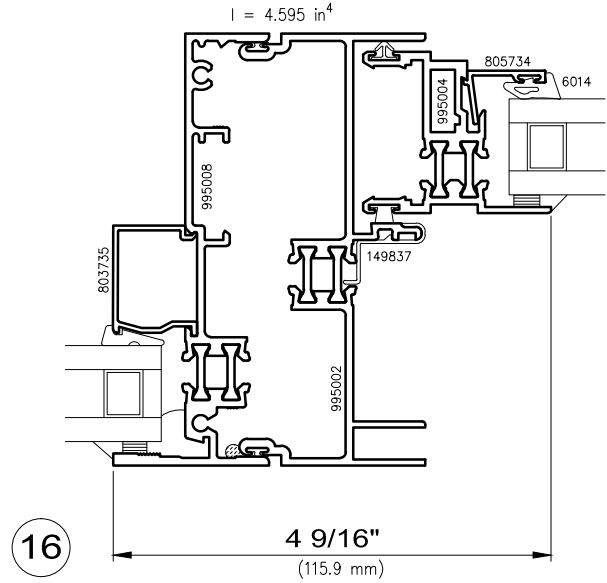


Operable/Operable  
Center Open

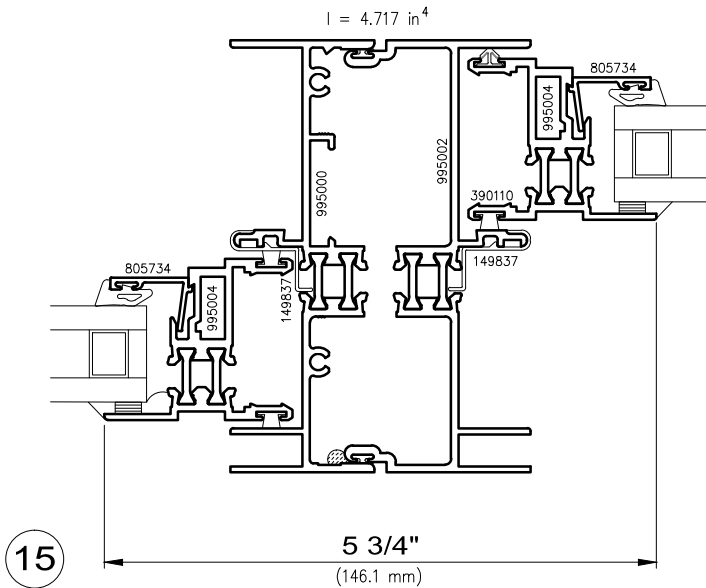
I-values indicated are for frame members only.  
Thermal barrier shear reduction of 10% included.



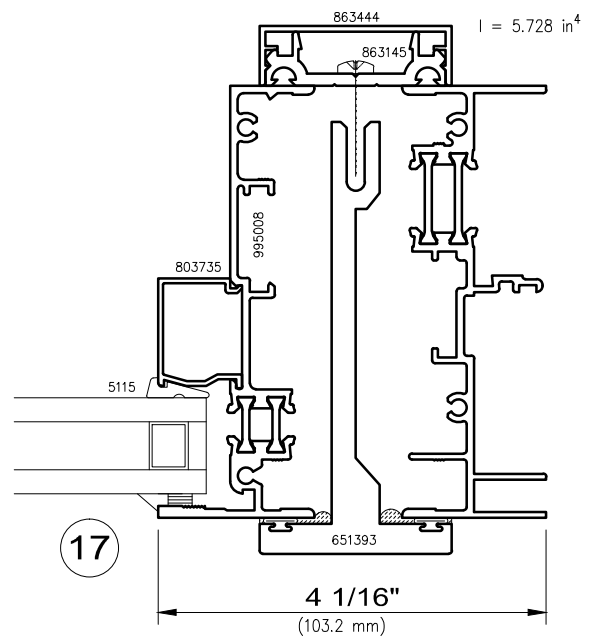
Fixed/Fixed



Fixed/Operable

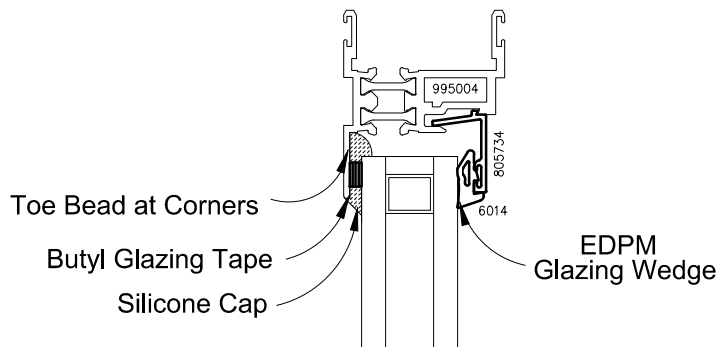


Operable/Operable

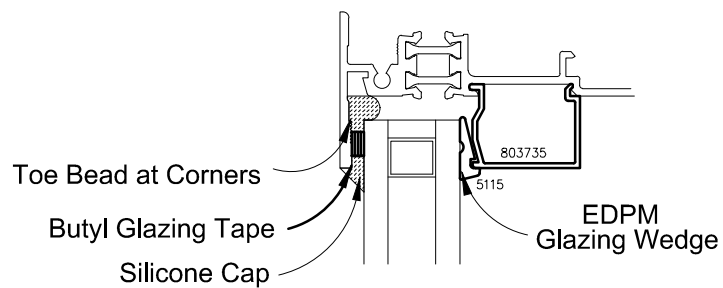


Flat Mullion

I-values indicated are for frame members only.  
Thermal barrier shear reduction of 10% included.



1" Insulating Glass  
Operable Inside Glazed



1" Insulating Glass  
Fixed Inside Glazed



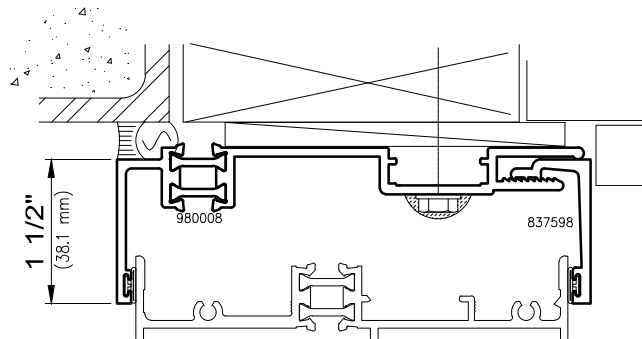
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WINDOW AND WALL  
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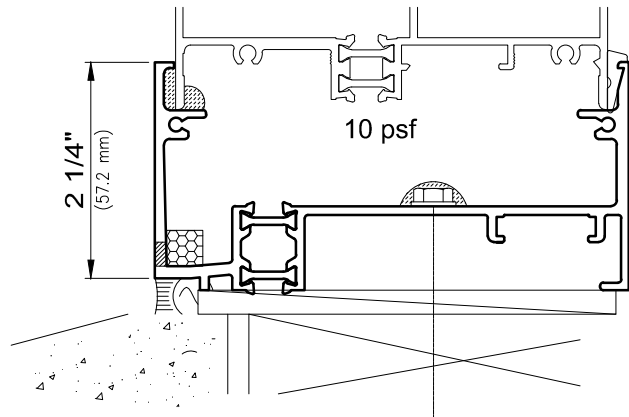
Accessories  
Head, Jamb, and Sill Starters

Architectural Windows

4100i-HS Series



4250i Head & Jamb Starter



4250i Sill Starter



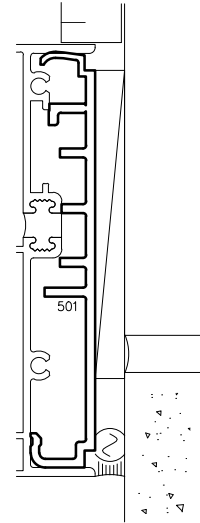
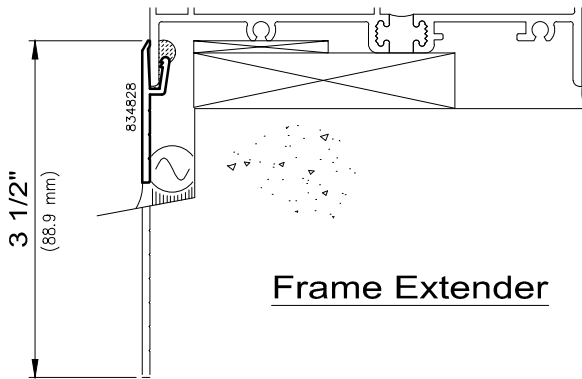
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SYSTEMS

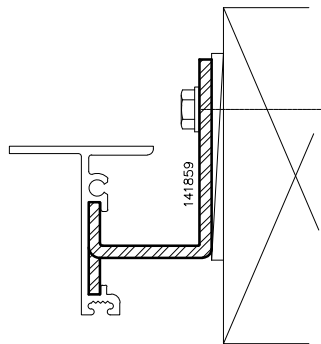
Accessories  
Anchor Options

Architectural Windows

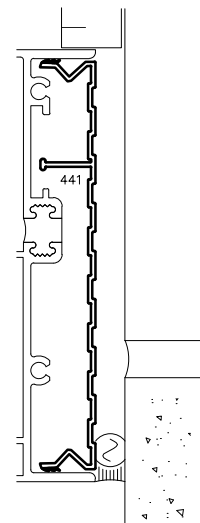
4100i-HS Series



PVC Shim Block



Twist-In Anchor  
1/8" Formed Steel



PVC Caulk Backer